




849-82105


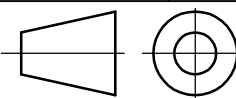


Technical drawing of a trapezoidal prism. The front view (top) shows a trapezoid with a bottom base of 40, a top base of 8, a height of 84, and a slanted side of 9. The side view (bottom) shows a rectangle with a width of 6 and a height of 93. The top view (bottom) shows a rectangle with a width of 6 and a height of 93. The dimensions are labeled as follows:

- Front view: Bottom base 40, Top base 8, Height 84, Slanted side 9.
- Side view: Width 6, Height 93.
- Top view: Width 6, Height 93.

			
			
	12.03.20	DRG. REVISED & REDRAWN.	MGR / VVS
REVISION	DATE	CHANGE	BY/APP

SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50 ✓	25 ✓	12.5 ✓	6.3 ✓	3.2 ✓	1.6 ✓	0.8 ✓	0.4 ✓	0.2 ✓	0.1 ✓	0.05 ✓	0.025 ✓
	SYMBOL	~	▽	▽▽			▽▽▽			▽▽▽▽			
	1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF.RD-227					3. SURFACE PROTECTION UNLESS OTHER-WISE SPECIFIED. REF. RD-244							
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM					4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE		0	6	30	120	315	1000	2000	4000			
			6	30	120	315	1000	2000	4000	8000			
	TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			

		R103001006	RIB 6X40X81	IS:2062-11 E250 Cu C
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
<div>PRODUCT</div> <div>MEMU 3 PHASE</div>				
APPROVED	HG SHIVAKUMAR	8/11/18		
CHECKED	VV SHANTHA KUMAR	8/11/18		
DRAWN	RAKESH MG	8/11/18	849	849-82013,849-82014
TRACED			MODEL	NEXT ASSEMBLY
STANDARDS			MATERIAL CODE	
BEML LIMITED			TITLE	
 PRODUCT DESIGN BANGALORE COMPLEX			<div>RIB</div>	
			MATERIAL	
			SCALE	
			1 : 1	
			REF.DRG.	
			DMU/TC4-0-4-402	
				
			Wt.Kg.	
			SHEET	
			1 OF 1	
			ALT.	
			DRG.No.	
			849-82105	
			